

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.06.18	Job No.: 00067	ADR Yes/No: N	ADR Date: N/A	ECN#: 975P
Product No.: D412-760		Created By: <i>UB</i>	Approved By:	
Product Name: CABIN FLOOR PROTECTORS		Checked By: <i>CB</i>	General Manager Approval: <i>UB</i>	

Distribution	Reqd	Resp	Received
Production Manager	X	LL	<i>[Signature]</i>
Production Engineering Coord	X	EC/JLM	
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing			

Reason for Change:
PART RELEASED AS PRELIMINARY TO ORDER FROM SUPPLIER

Documents Affected:
D3628 REV A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N/A			
2	Update Blue/Pink/DSI Folder and Electronic Files	N/A			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N/A			
4	Update Grey Project Binder	N/A			
5	Move Electronic Files	N/A			
6	Update Master Document List (MDL)	N/A			
7	Update Document Record (DR)	N/A			
8	Create/Update Change Record Form	N/A			
9	Create/Update PPP's	N/A			
10	Update Controlled PDF Files	N/A			
11	Notify TC/FAA of Change	N/A			
12	Update QSI 021 and/or STC Approval List	N/A			
13	Update Product Development Summary	N/A			
14	Update Accpac Database	Y	KJ	ENSURE P/N ENTERED IN SYSTEM	07.06.18 <i>PA</i>
15	Update Access (ARC) Database	Y	KJ	ENSURE P/N ENTERED IN SYSTEM	07.06.18 <i>PA</i>
16	Update/Verify ARC	N/A			
17	Update Paperwork Kits in Production	N/A			
18	Update Qpulse/Laminated Dwgs	N/A			
19	Update Product Compatability Matrix	N/A			
20	Create Eurocopter Form (FEE)	N/A			
21					

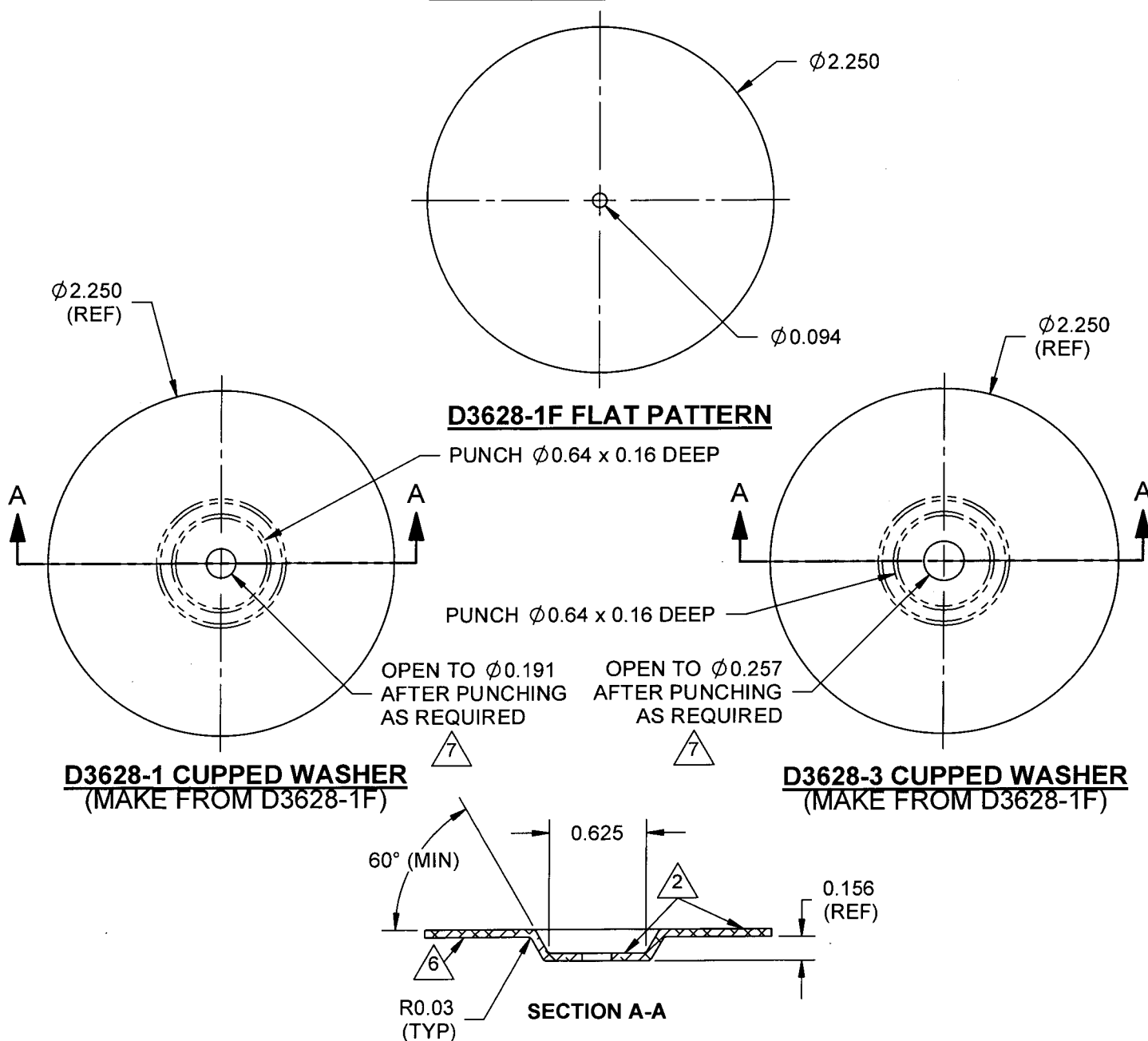
#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	JLM/EC	PLEASE CREATE ESTIMATE TODAY	07.07.23 <i>PA</i> ✓
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N/A			
27	Rework/Scrap Current Production and/or Stock	N/A			
28	Update Paperwork Kits in Stock	N/A			
29	Create/Update MPP	N/A			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N/A			
32	Notify Eurocopter France	N/A			
33					

Description / Action:
STAMP WORKORDERS POSITIVE RECALL

PRELIMINARY ISSUE

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CE	APPROVED	DRAWING NO. D3628	REV. A SHEET 1 OF 1
DATE 07.06.08	TITLE CUPPED WASHER		SCALE 1:1
REV A	DATE 07.06.08	DESCRIPTION NEW ISSUE	



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.050 THICK) PER MIL-S-5019 (REF DART SPEC M304S18GA)
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 ONLY TOP SURFACE AS INDICATED
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3628-1/-3" USING FINE POINT PERMANENT INK MARKER ON THE UNDERSIDE OF THE PART AS INDICATED
- 7) WHEN DRILLING OUT THE CENTRE HOLE AFTER PUNCHING, ENSURE THAT THE HOLE IS DRILLED CONCENTRIC TO THE CUPPED AREA, WITHIN 0.03

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